



Invented for life

# Milk Roll



## **Ingredients:**

Dough	
240 g	Bread Flour
6.5 g / 2 g	Fresh yeast or instant yeast
35 g	Sugar
4.5 g	Salt
50 g	Egg
105 g	Milk
50 g	Old dough*
50 g	Butter
Other ingre	edients
25 g	Butter
10 g	Sugar
Mold	
Mola	
9 cm	Paper mold
	·
9 cm	·
9 cm *Old dough	
9 cm *Old dough	Bread flour
9 cm *Old dough 100 g 65 g	Bread flour Water

## Workflow:

- 1. Softened butter at room temperature before baking.
- Put flour into a kitchen machine. Add yeast, sugar, salt (while keeping salt away from yeast). Put in egg and milk. Mix over low speed for 1 minute. Add old dough and butter. Turn to medium-low speed and mix around 15 17 minutes until the dough is smooth. (The ideal temperature of the dough should be 24 26°C.)
- Roll the dough round. Put it in a large bowl and cover to prevent drying out. Leave it at room temperature (28 -30°C) to rise for 45 minutes.
- 4. After the first rise, the dough should've doubled in size. Punch down the dough to drive the gas out. Roll them round and cover. Let them sit for 15 minutes.
- Gently pat the dough into a rectangle.
   Roll it along the size about 20 cm W x 48 cm H.
- 6. Brush butter and sugar on the dough. Roll it with seam side down.
- Cut the dough into 5 portions. Put each into a paper molds with the spiral cross section facing up and push it with your fingers.
- 8. Put it into steam oven with Dough Proving mode 35°C to rise for 45minutes.
- Preheat Bosch 4D Hot Air Steam Oven to 195°C in 4D HotAir mode and bake for about 12 minutes.

## **Setting procedure:**

### Fermentation:

Dough proving 35°C Proving time: 45 mins

#### Baking:

**4D HotAir** 195°C Cooking time: 12 mins (Preheated oven)

4D HotAir

#### \*OLD DOUGH:

Make old dough 12 - 24 hours before baking. Mix and knead the dough and leave it in the fridge (4 - 7°C) a day before. If you kept the old dough in freezer (-18°C), thaw it in fridge (4 - 7°C) a day before you bake.



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